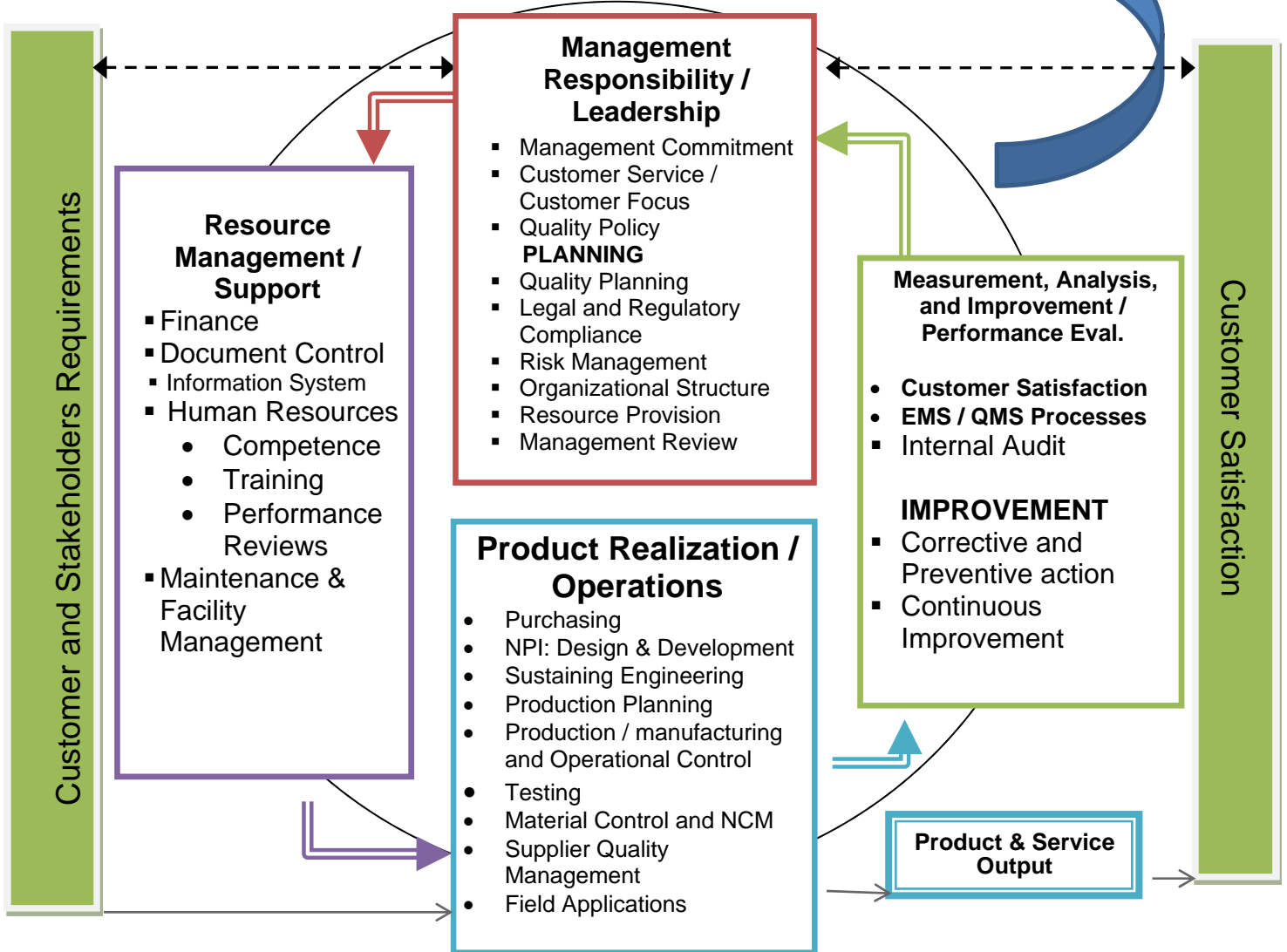


15. CONTINUAL IMPROVEMENT SEQUENCE & INTERACTION

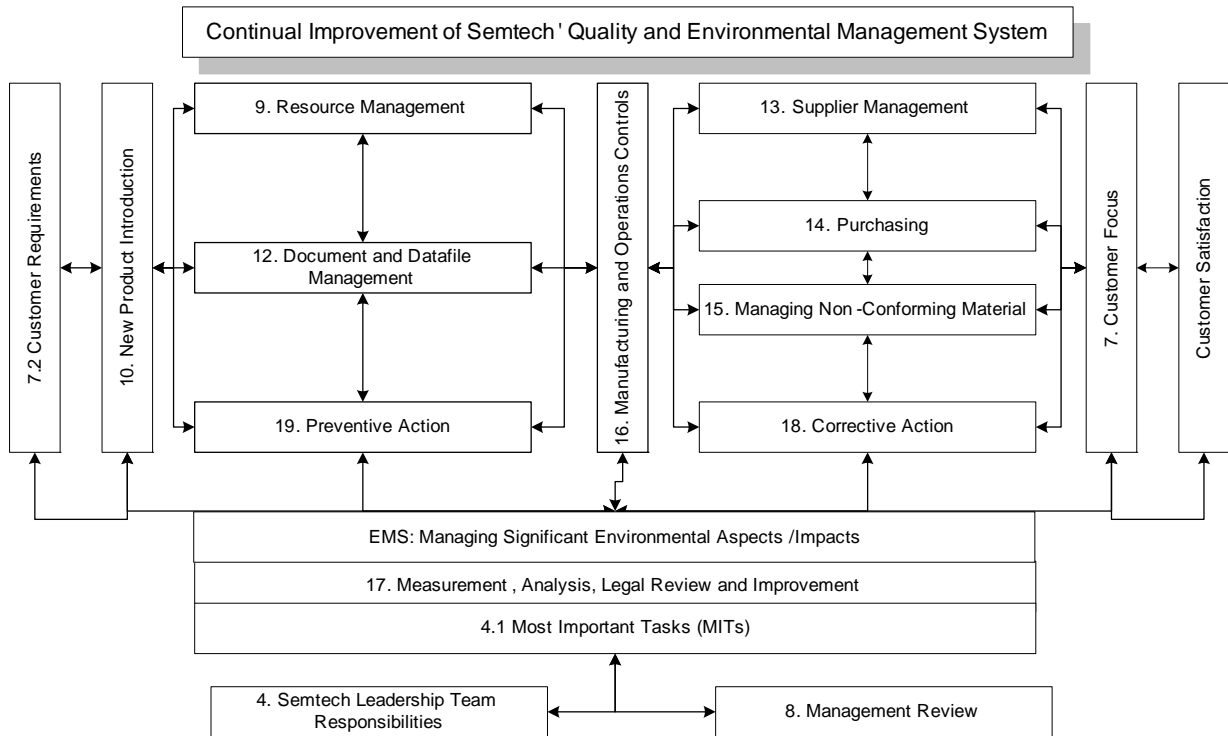
Continual Improvement



Value Added Activities →
Information Flow - - - - ->

Process Flow Improvement →

16. QMS & EMS PROCESS INTERACTION



17. ENVIRONMENTAL CORRELATION BETWEEN ISO 14001:2004 & ISO 14001:2015

This section provides a cross reference between ISO 14001:2004 & ISO 14001:2015 requirements

Clause Title	ISO 14001:2015	ISO 14001:2004	Clause Title
Introduction	0	0	Introduction
Scope	1	1	Scope
Normative References	2	2	Normative References
Terms and Definitions	3	3	Terms and Definitions
Context of the Organization	4		
		4	Environmental Management System Requirements
Understanding the Organization and its Contents	4.1		
Interested Parties	4.2		
Scope of EMS	4.3	4.1	General Requirements
EMS	4.4	4.1	General Requirements
Leadership	5		
Leadership & Commitment	5.1		
Environmental Policy	5.2	4.2	Environmental Policy
Organizational Roles, Responsibilities and Authorities	5.3	4.4.1	Resources, Roles, Responsibility and Authority
Planning	6	4.3	Planning
Risks & Opportunities	6.1		
General	6.1.1		
Environmental Aspects	6.1.2	4.3.1	Environmental Aspects
Compliance Obligations	6.1.3	4.3.2	Legal and other requirements
Planning Action	6.1.4		
Environmental Objectives and Planning to Achieve them	6.2		

Clause Title	ISO 14001:2015	ISO 14001:2004	Clause Title
Environmental Objectives	6.2.1	4.3.3	Objectives, Targets and Program(s)
Planning Actions to Achieve Environmental Objectives	6.2.2		
Support	7	4.4	Implementation and Operation
Resources	7.1	4.4.1	Resources, roles, responsibility and authority
Competence	7.2	4.4.2	Competence, training, and awareness
Awareness	7.3		
Communication	7.4	4.4.3	Communication
General	7.4.1		
Internal Communication	7.4.2		
External Communication	7.4.3	4.4.4	Documentation
Documented Information	7.5		
General	7.5.1		
Creating and Updating	7.5.2	4.4.5	Control of Documents
		4.5.4	Control of Records
Control of Documented Information	7.5.3	4.4.5	Control of Documents
		4.5.4	Control of Records
Operation	8	4.4	Implementation and Operation
Operational Planning and Control	8.1	4.4.6	Operational Control
Emergency Preparedness and Response	8.2	4.4.7	Emergency Preparedness and Response
Performance and Evaluation	9	4.5	Checking
Monitoring, Measurement, Analysis and Evaluation	9.1	4.5.1	Monitoring and Measurement
Evaluation of Compliance	9.1.2	4.5.2	Evaluation of Compliance

Clause Title	ISO 14001:2015	ISO 14001:2004	Clause Title
Evaluation of Compliance	9.1.2	4.5.2	Evaluation of Compliance
Internal Audit	9.2	4.5.5	Internal Audit
General	9.2.1		
Internal Audit Program	9.2.2		
Management Review	9.3	4.6	Management Review
Improvement	10		
General	10.1		
Nonconformity and Corrective Action	10.2	4.5.3	Nonconformity, Corrective Action and Preventive Action
Continual Improvement	10.3		