

Test Report No.: CE/2016/33558 Page: 1 of 9 Date: 2016/03/17

HENKEL CORPORATION 14000 JAMBOREE ROAD, IRVINE, CALIFORNIA, 92606 U.S.A.



The following samples was/were submitted and identified by/on behalf of the applicant as:

Sample Submitted By : HENKEL CORPORATION

Sample Description : ADHESIVE Style/Item No. : QMI519 Sample Receiving Date : 2016/03/11

Testing Period : 2016/03/11 TO 2016/03/17

Test Requested

(1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample.

(2) Please refer to next pages for the other item(s).

: Please refer to next page(s). Test Result(s)





Test Report No.: CE/2016/33558 Date: 2016/03/17 Page: 2 of 9

HENKEL CORPORATION 14000 JAMBOREE ROAD, IRVINE, CALIFORNIA, 92606 U.S.A.

Test Result(s)

PART NAME No.1 : SILVER COLORED PASTE

Tost Itom(s)	Unit	Method	MDL	Result
Test Item(s)	Ullit	Wiethod	IVIDL	No.1
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	n.d.
Lead (Pb)	mg/kg	With reference to IEC 62321-5: 2013 and performed by ICP-AES.	2	n.d.
Mercury (Hg)	mg/kg	With reference to IEC 62321-4: 2013 and performed by ICP-AES.	2	n.d.
Hexavalent Chromium Cr(VI)	mg/kg	With reference to IEC 62321: 2008 and performed by UV-VIS.	2	n.d.
Sum of PBBs	mg/kg		-	n.d.
Monobromobiphenyl	mg/kg]	5	n.d.
Dibromobiphenyl	mg/kg]	5	n.d.
Tribromobiphenyl	mg/kg]	5	n.d.
Tetrabromobiphenyl	mg/kg]	5	n.d.
Pentabromobiphenyl	mg/kg]	5	n.d.
Hexabromobiphenyl	mg/kg	With reference to IEC 62321-6: 2015 and performed by GC/MS.	5	n.d.
Heptabromobiphenyl	mg/kg		5	n.d.
Octabromobiphenyl	mg/kg		5	n.d.
Nonabromobiphenyl	mg/kg		5	n.d.
Decabromobiphenyl	mg/kg		5	n.d.
Sum of PBDEs	mg/kg		-	n.d.
Monobromodiphenyl ether	mg/kg		5	n.d.
Dibromodiphenyl ether	mg/kg		5	n.d.
Tribromodiphenyl ether	mg/kg		5	n.d.
Tetrabromodiphenyl ether	mg/kg		5	n.d.
Pentabromodiphenyl ether	mg/kg		5	n.d.
Hexabromodiphenyl ether	mg/kg		5	n.d.
Heptabromodiphenyl ether	mg/kg	1	5	n.d.
Octabromodiphenyl ether	mg/kg	1	5	n.d.
Nonabromodiphenyl ether	mg/kg	1	5	n.d.
Decabromodiphenyl ether	mg/kg	1	5	n.d.

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Test Report No.: CE/2016/33558 Page: 3 of 9 Date: 2016/03/17

HENKEL CORPORATION 14000 JAMBOREE ROAD, IRVINE, CALIFORNIA, 92606 U.S.A.

Test Item(s)	Unit	Method	MDL	Result
rest item(s)	Oill	Wethou		No.1
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α-HBCDD, β-HBCDD, γ-HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	With reference to IEC 62321: 2008 method. Analysis was performed by GC/MS.	5	n.d.
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg	With reference to IEC 62321-8 (111/321/CD). Analysis was performed by GC/MS.	50	n.d.
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg	With reference to IEC 62321-8 (111/321/CD). Analysis was performed by GC/MS.	50	n.d.
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg	With reference to IEC 62321-8 (111/321/CD). Analysis was performed by GC/MS.	50	n.d.
DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	mg/kg	With reference to IEC 62321-8 (111/321/CD). Analysis was performed by GC/MS.	50	n.d.
DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	mg/kg	With reference to IEC 62321-8 (111/321/CD). Analysis was performed by GC/MS.	50	n.d.
DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	mg/kg	With reference to IEC 62321-8 (111/321/CD). Analysis was performed by GC/MS.	50	n.d.
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg	With reference to IEC 62321-8 (111/321/CD). Analysis was performed by GC/MS.	50	n.d.
Beryllium (Be)	mg/kg	With reference to US EPA Method 3050B. Analysis was performed by ICP-AES.	2	n.d.

Note:

1. mg/kg = ppm; 0.1wt% = 1000ppm

2. n.d. = Not Detected

3. MDL = Method Detection Limit

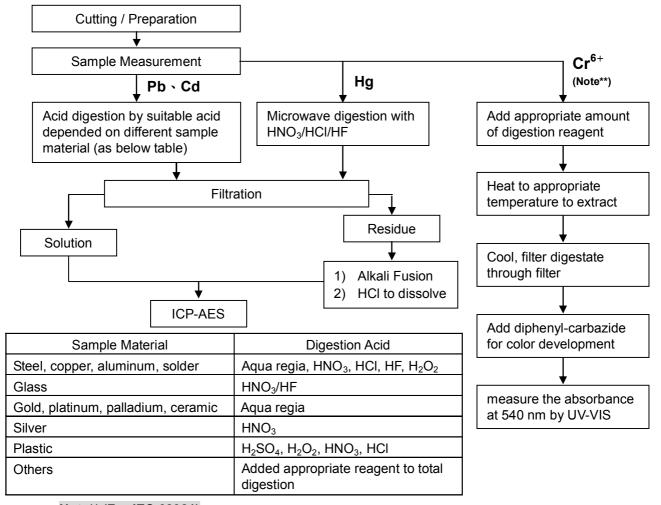
4. " - " = Not Regulated



Test Report No.: CE/2016/33558 Page: 4 of 9 Date: 2016/03/17

HENKEL CORPORATION 14000 JAMBOREE ROAD, IRVINE, CALIFORNIA, 92606 U.S.A.

- 1) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)
- 2) Name of the person who made measurement: Climbgreat Yang
- 3) Name of the person in charge of measurement: Troy Chang



Note** (For IEC 62321)

- (1) For non-metallic material, add alkaline digestion reagent and heat to 90~95 ℃.
- (2) For metallic material, add pure water and heat to boiling.



Test Report No.: CE/2016/33558 Page: 5 of 9 Date: 2016/03/17

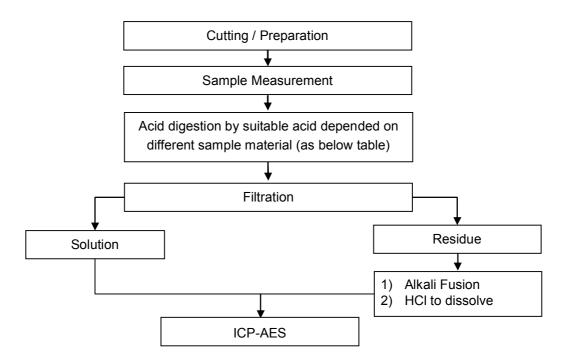
HENKEL CORPORATION 14000 JAMBOREE ROAD, IRVINE, CALIFORNIA, 92606 U.S.A.



These samples were dissolved totally by pre-conditioning method according to below flow chart.

Technician: Climbgreat Yang Supervisor: Troy Chang

Flow Chart of digestion for the elements analysis performed by ICP-AES



Steel, copper, aluminum, solder	Aqua regia, HNO ₃ , HCI, HF, H ₂ O ₂
Glass	HNO ₃ /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO ₃
Plastic	H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCI
Others	Added appropriate reagent to total digestion



Test Report No.: CE/2016/33558

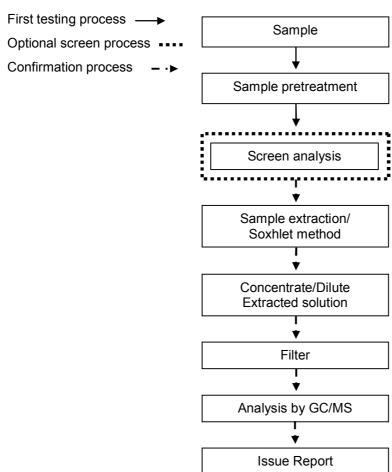
Date: 2016/03/17

Page: 6 of 9

HENKEL CORPORATION 14000 JAMBOREE ROAD, IRVINE, CALIFORNIA, 92606 U.S.A.

PBB/PBDE analytical FLOW CHART

- Name of the person who made measurement: Roman Wong
- Name of the person in charge of measurement: Troy Chang





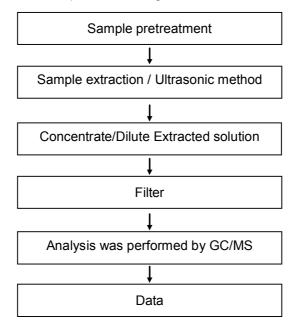
Test Report No.: CE/2016/33558 Page: 7 of 9 Date: 2016/03/17

HENKEL CORPORATION 14000 JAMBOREE ROAD, IRVINE, CALIFORNIA, 92606 U.S.A.



HBCDD analytical flow chart

- Name of the person who made measurement: Roman Wong
- Name of the person in charge of measurement: Troy Chang





Test Report No.: CE/2016/33558 Page: 8 of 9 Date: 2016/03/17

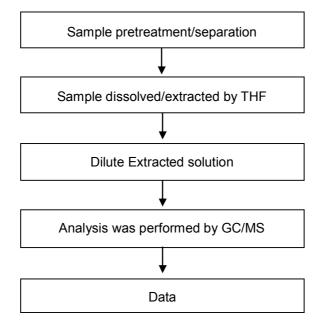
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Analytical flow chart of phthalate content

- Name of the person who made measurement: Andy Shu
- Name of the person in charge of measurement: Troy Chang

[Test method: IEC 62321-8]





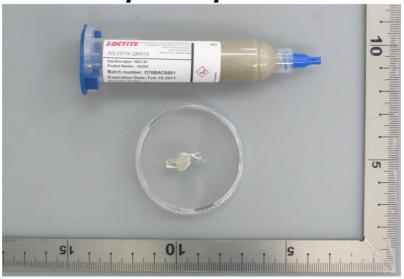
Test Report No.: CE/2016/33558 Date: 2016/03/17 Page: 9 of 9

HENKEL CORPORATION 14000 JAMBOREE ROAD, IRVINE, CALIFORNIA, 92606 U.S.A.



* The tested sample / part is marked by an arrow if it's shown on the photo. *

CE/2016/33558



** End of Report **